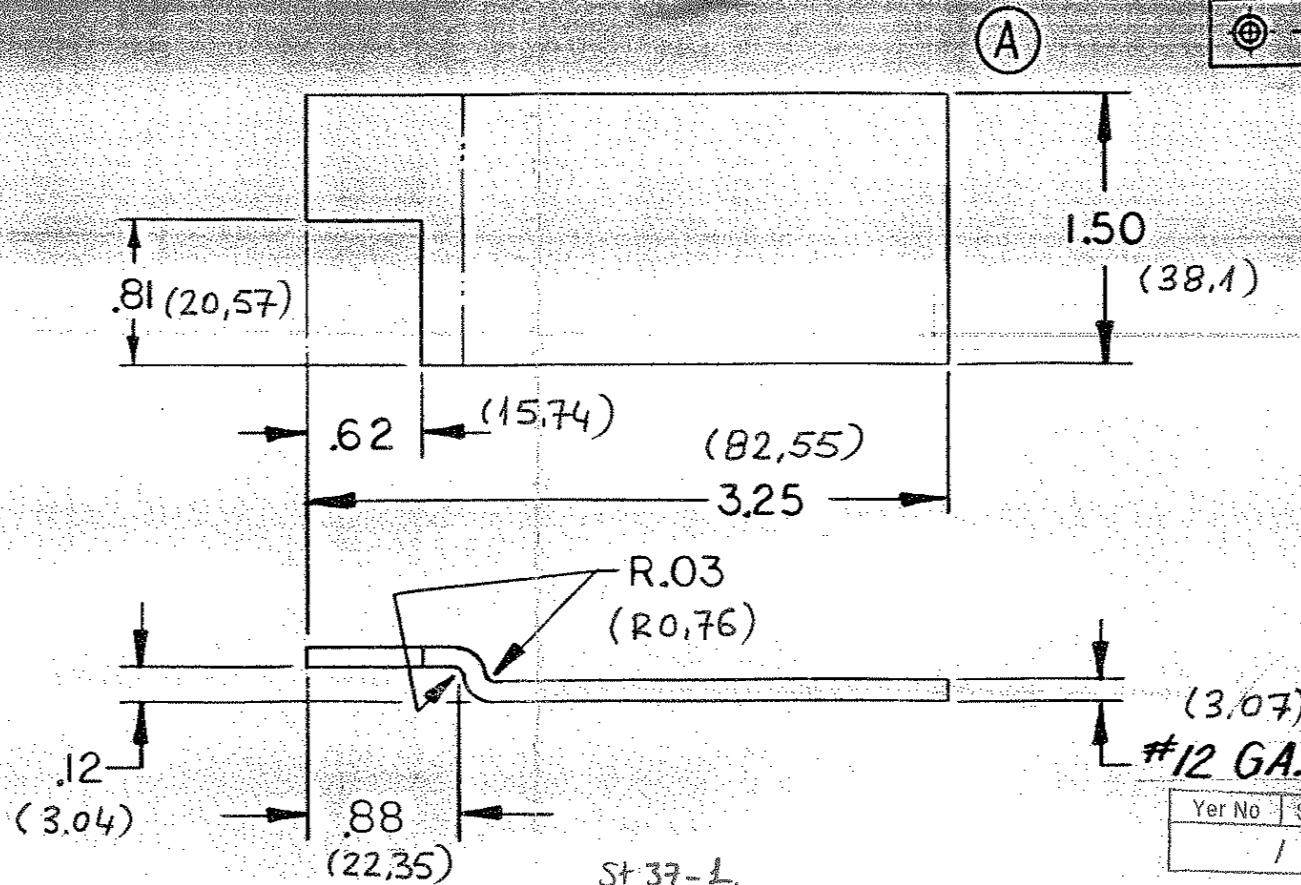


9535149

TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.I. STD. 2400BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEPSURFACE FINISH SPEC.
IS IN ACCORDANCE
WITH G.M. ENGR. STDS.

				NO. REQ.		NAME OF PART		PART NO.		IT. NO.	
				MATERIAL		ELECTRO-MOTIVE DIVISION					
				EMS 56 HRSS		GENERAL MOTORS CORPORATION					
				COM. Q. P.		LA GRANGE, ILLINOIS, U.S.A.					
				DR. R. A. Priest		DATE 4-4-78		STRIP			
				CK. J. Brown		DATE 5-11-78					
				SUP. JRM		DATE 5-12-78					
				WELD.		MOD. ENGR.		FIRST USED ON		PART NO.	
				MAYL. KAX		ENGR. J.B.		D77		9535149	
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		APVD.	
D22566		A		RMV'D .25x60° CHAM		19MY89		S8		KAX	
				OK FOR PRODUCTION		26NO80		R.H.		J.B.	
				WAS X78 1252							

REF 8301389

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